



# RANSOHOFF



PROCLEAN DRUM

CASE STUDY

50 CAL BRASS CUPS & CASINGS

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# PRO CLEAN DRUM

## THE CHALLENGE:

Contamination: Coolant

Cleaning Expectations: No Oils

Drying Expectations: 100% Dry

Part Acceptance Method: Visual clean - White glove test

Production: 1100 lbs. / hr.

Loading / Unloading: Metered conveyor / Fall from drum

Preceding / Succeeding Ops: Forming / Trimming and annealing

Footprint Constraints: None

## THE SOLUTION:

Equipment: ProClean Drum

Sequence: Wash - rinse -lube - blow-off

Cleaning Mechansims: Acid Soak wash, spray wash and lube/RP 50 GPM @ 70' HD gas heat

Drying Mechansim: Gas heated blow-off

Features: Gas heat, auto chemistry monitoring, heavy duty capacity

Actual Footprint: 19'-6" OAL x 8' 0" OAW x 11'-11" High

**Ransohoff**  
(800) 248-9274  
4933 Provident Drive  
Cincinnati, OH 45246

**Blackstone-NEY Ultrasonics**  
(800) 766-6606  
P.O. Box 220  
9 N. Main St.  
Jamestown, NY 14702-0220

**CTG Asia**  
(86)0512-66161698  
56 Songshan Road  
Suzhou New District  
Jiangsu Province, China  
PRC: 215151

[www.ctgclean.com](http://www.ctgclean.com)