



**RANSOHOFF**



LEANDRUM

CASE STUDY

BRASS & STEEL SHELL CASINGS

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## THE CHALLENGE:

**Contamination:** Drawing lube; Extrugliss(R) A 268 – US, Condamax ALS

**Cleaning Expectations:** No oil and able to be gripped in next process

**Drying Expectations:** 100% Dry

**Part Acceptance Method:** Visual

**Production:** 12 Cubic feet of work per hour @ 2 RPM design drum speed

**Loading / Unloading:** Conveyers

**Preceding / Succeeding Ops:** Cut & Trim

**Footprint Constraints:** None

## THE SOLUTION:

**Equipment:** Lean Jet LeanDrum 18

**Sequence:** Wash - rinse -blow-off

**Cleaning Mechansims:** Fully adjustable based on the type of parts being processed and soils to be removed

**Drying Mechansim:** Heated blow-off

**Features:** Compact, small foot print, versitle

**Actual Footprint:** 12'-0" OAL x 5' 1" OAW x 5'-10" High

**Other:** ProSep oil remover, Exhaust demister package

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